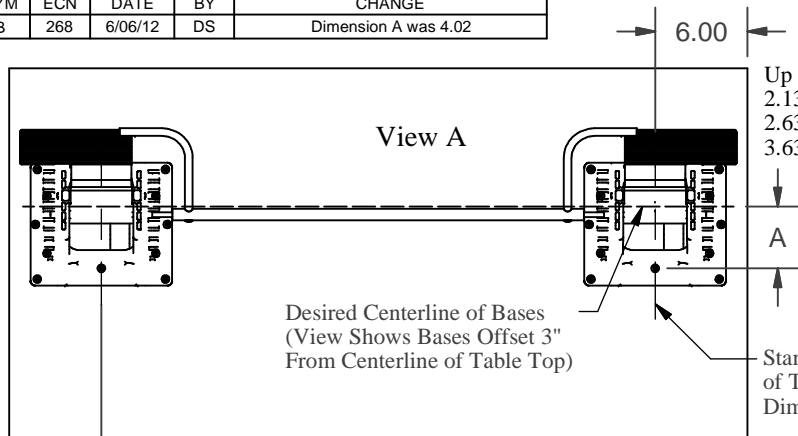


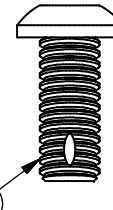
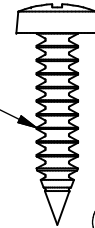
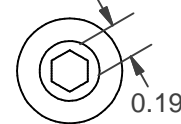
SYM	ECN	DATE	BY	CHANGE
B	268	6/06/12	DS	Dimension A was 4.02



Up to 2.00 wide Column A = 4.02
 2.13 to 2.50 wide Column A = 4.27
 2.63 to 3.00 wide Column A = 4.52
 3.63 to 4.00 wide Column A = 5.02

Desired Centerline of Bases
 (View Shows Bases Offset 3"
 From Centerline of Table Top)

Standard Distance from Edge
 of Top to Center of Bases Shown
 Dimension May Vary By Job



Parts List		
Seq	Qty	Description
1	1	Genu-Flip Assembly LH
2	1	Genu-Flip Assembly RH
3	1	Genu-Flip Swing Arm Assembly
4	22	Screw #12 X 1 PPH
5	4	Screw 5/16-18 X 3/4" BHCS
6	2	End Base Assembly

Step # 8

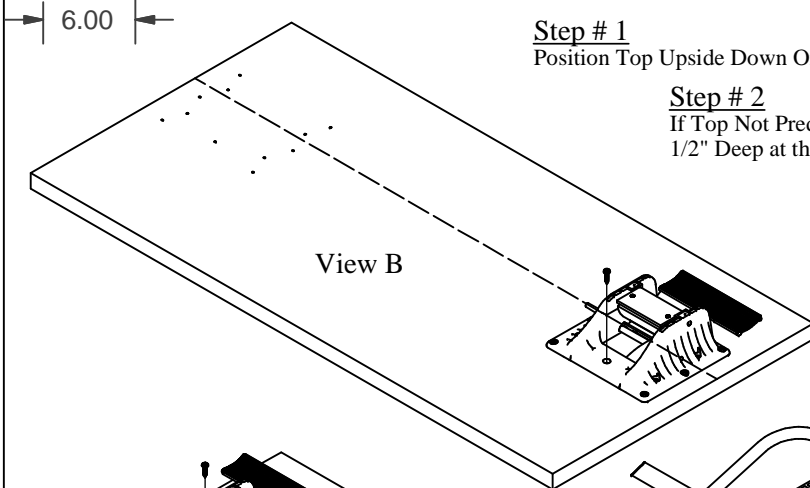
If the Top Was Pre-drilled, Install the Remaining #12 Screws (#4). If the Top Was Not Pre-drilled, Use the Genu-Flip Housing as a Template and Drill Ø1/8 Pilot Holes By 1/2" Deep Before Installing the Remaining Screws.

Step # 9

If Not Already Pre-Assembled, Assemble the End Bases Per the Base Assembly Instructions.

Step # 10

Align the Two Thru Holes In One of the End Base Mounting Plates With the Two Tapped Holes In the Genu-Flip Pivot Block. Hand Start a 5/16-18 Screw (#5) Thru the Mounting Plate and Into Each Tapped Hole. Then, Using a 3/16" Hex Driver, Tighten Each 5/16-18 Screw To Between 20 and 25 Foot Pounds. Repeat Process for Each Base.



Step # 1

Position Top Upside Down On Carpet or Other Non-abrasive Surface.

Step # 2

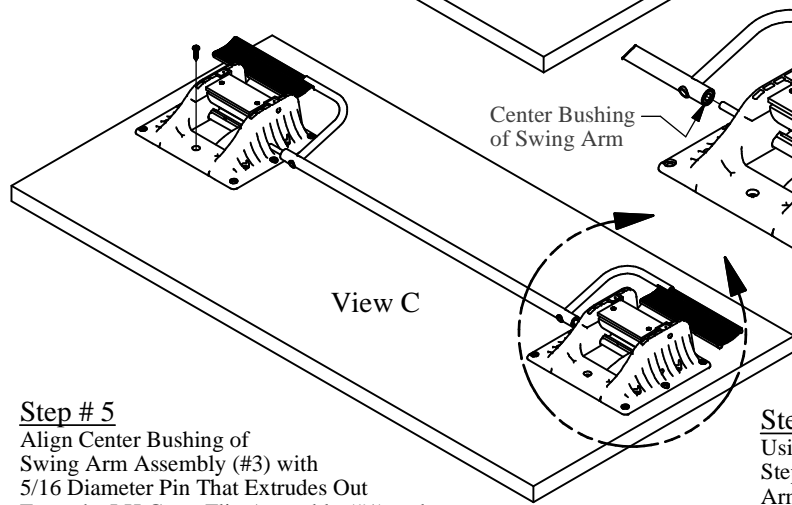
If Top Not Pre-drilled, Mark and Drill Two Ø1/8 Pilot Holes 1/2" Deep at the Locations Shown In View A.

Step # 3

Verify That the Pivot Block In Both Genu-Flip Assemblies Are Positioned As Shown Below. If Not, Press the Genu-Flip Handle Down to Allow the Block to Pivot and Rotate the Block to This Position.

Step # 4

Place the LH Genu-Flip Assembly (#1) Onto the Top at Desired Location and Attach It to the Top with One #12 Screw (#4) as Shown in View B.



Step # 5

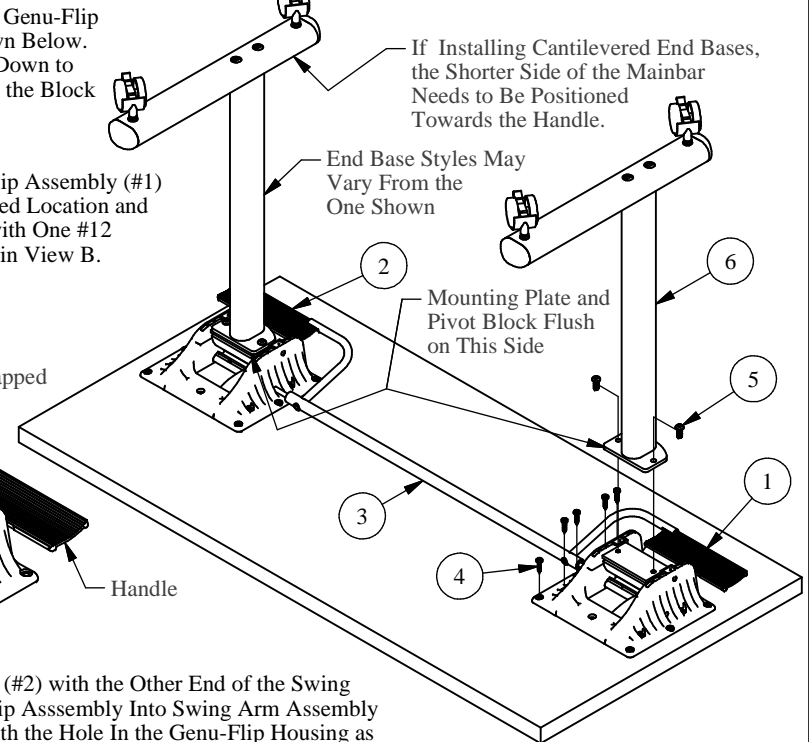
Align Center Bushing of Swing Arm Assembly (#3) with 5/16 Diameter Pin That Extrudes Out From the LH Genu-Flip Assembly (#1) and Align the Center of Formed Tube on Swing Arm Assembly with the the Rounded Profile of the Handle. Slide Swing Arm Assembly Onto the LH Genu-Flip Assembly Until the End Of Bushing Is Flush With the Edge of Genu-Flip Housing.

Step # 6

Using the Same Method as Step #5, Align the RH Genu-Flip Assembly (#2) with the Other End of the Swing Arm Assembly (#3). Slide the RH Genu-Flip Assembly Into Swing Arm Assembly Until the Pilot Hole in the Top Lines Up With the Hole In the Genu-Flip Housing as Shown In View C. Install a #12 Screw (#4) to Secure Genu-Flip to Top.

Step # 7

Verify That the Two Genu-Flip Assemblies Are Inline with Each Other.



DRAWING#	REVISION
ASY 1131	B
SHEET 1	OF 1

SYM	ECN	DATE	BY	CHANGE
A	-	10/24/12	DS	New Drawing

ASSEMBLY INSTRUCTIONS

1. Align the Four Holes in the Mounting Plate (#1) with the Four Tapped Holes in the Column (#2). Insert Four M8 x 25mm Screws (#4) Thru the Mounting Plate and Thread Into the Column. With a 5mm Hex Drive, Tighten the Screws To 15 Foot Pounds of Force.
2. Align the Four Holes in the Mainbar (#3) with the Four Tapped Holes in the Column as Shown. Insert Four M8 x 25mm Screws Thru the Mainbar and Thread Into the Column. With a 5mm Hex Drive, Tighten the Screws To 15 Foot Pounds of Force.
3. If Not Pre-Installed, Turn the Threaded End of the Levelers or Casters (#5) Into the Threaded Inserts On the Bottom Side of the Mainbar.

