# Quark2 | Qstar ASSEMBLY



**Tools Required**Power Driver | #2 Phillips Driver

Hex Key

#### **Hardware**





4 Hex-key drive bolts

6 Phillips Head Wood Screws

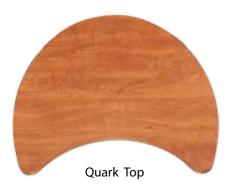




8 1/4x20 hex head Phillips drive bolts

4 Hex-key trumpet head bolts

### **Parts Inventory**



1/2" Open-End Wrench





Quark base

WireWonder wire manager









5 locking casters per base



Ratchet column



Leg to top mount

#### Prepare an assembly area

Work on a padded surface, protected by a furniture blanket or clean cardboard. This protects the laminate surfaces from being scratched.

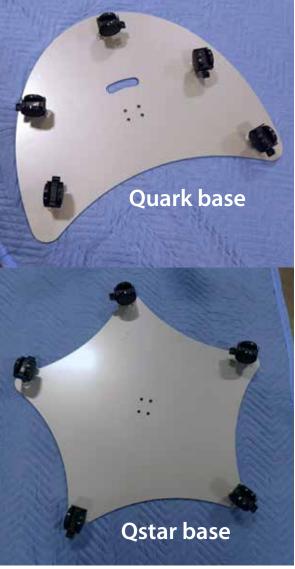
Keep track of any screws or metal filings that could invade the assembly area and cause damage.

#### **Install 5 Locking Casters into Base Plate**

Quark and Qstar are designed to be installed in exactly the same way. Simply screw the threaded posts into the fixtures. Tighten with 1/2" open-end wrench.

These can be set aside on their wheels, ready for assembly.





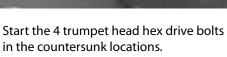


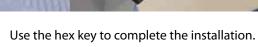


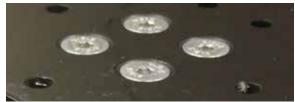
With ratchet column standing in operating position, place the top mounting plate over the 4 bolt positions.



in the countersunk locations.







#### Mount base to ratchet column leg

Turn the assembly you just made upside down.

Position the base of the Quark or Qstar5 on the column so it aligns with the mounting holes.

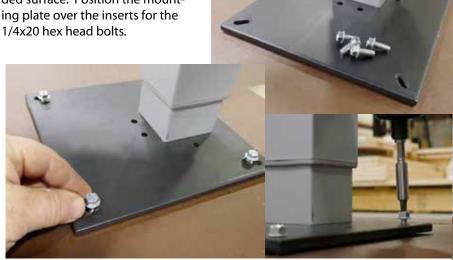
Start the 4 hexhead bolts by hand.

Complete the installation with the hex key.



#### Mount tops to the base

Place the top face down on a padded surface. Position the mounting plate over the inserts for the



Start the 1/4x20s into the inserts, then tighten with #2 Phillips or hex socket, but do not over-torque. Over-tightening will cause the inserts to fail.



Install 4 Phillips Head wood screws to complete the top plate mounting.

1/8" pilot holes for the wood screws should be provided.



Make an 1/8" pilot hole and install WireWonder with 4 Phillips head #2 drive wood screws.











## Height matching by the numbers

The height increments are marked on the leg coumn for ease of adjustment.

The Quark2 system can dock at any height desired.

### **Qstar**5 Conference configuration

